

TECHNICAL DATA SHEET

Bonntile New QWG Topcoat

Emulsion of synthetic resin

Product Description

A single pack acrylic resin water base topcoat provides low V.O.C. content and good weathering resistance. Due to its good adhesion and easy application that provides a good reason for using on varies kind of substrates.

Features & Benefits

- Excellent alkaline resistance
- Good weatherability resistance
- Good UV resistance
- Excellent water resistance
- Good washability
- Excellent adhesive strength
- Algae and Fungus resistant
- Safe to use, odourless
- Easy to apply

Typical Painting System		
Preparation	System	
Surface should be smooth, clean and dust free.	Sealer	Bonntile New N-Sealer (1 coat)
	Topcoat	Bonntile New QWG Topcoat (2 coats)

Properties		
Test Items	Test Result	Standard
Condition in container	No lumps and evenly mixed	JIS K5400: Clause 4.1
Film appearance	No cracking and peeling	JIS K5400: Clause 7.1
Fineness of grind	30μ	BS3900: Part C6
Admixture	Mixed consistency	In-house Method
Dry time	About 3.5 hours	JIS K5400: Clause 6.5
Flexibility	No cracking and peeling	JIS K5400: Clause 8.1
Cross cut test	Class 1	JIS K5400: Clause 8.5
Impact test	No cracking and peeling	JIS K5400: Clause 8.3
Water Permeability	0.3 ml	JIS K5400: Clause 8.3
Quantifying Dirt Collection	Total dirt 96,99% Imbedded dirt 94.48%	ASTM D3719-87
Weather Resistance	Grey scale (Grade 5)	ASTM G53-96
Adhesion Strength Test	Normal condition 199.9 N/cm² Immersion in water 203.9 N/cm²	JIS A6910:1988, Clause 5.8

Remarks:-

1. The recommended coverage rates, including those of normal wastage, are for reference only. Actual coverage may vary depending on the working condition of the site, the degree of evenness and smoothness of the substrate surface, and the pattern of the texture sample as selected and approved by the architect or client.
2. We reserve the right to change or adjust the composition of material used in the specification of our products due to our constant research and development to improve of the quality of our products.



Application Surfaces

It is suitable for the application to exterior /interior surfaces of the following substrates:-

Precast Concrete
Poured in Place Concrete
Plaster (Mortar), Stucco, GRC, Tile Filler
Existing paint film

Application Locations

It is suitable for the application to exterior/interior surface of the following locations:-

Walls and columns,
Ceilings and beams,
Fence walls, Roof parapets, Bends, etc.

Application

Roller, Spray, Brush

Glossiness

Matt, Semi-glossy, Glossy

Color

Standard color chart from Bonntile tailor made color

Package available

15kg/can

Thinning ratio

0 ~ 6%

Drying time

At least two (2) eight (8) hours, depending on the weather condition at the time of application.

Theoretical spreading ratio

Approximately 40-50 m2/ 2 coats/can

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Surface Treatment & Condition Requirement

New Surface

- a. Substrates must be properly cured before applications.
- b. Application surface must be smooth and free of voids or sharp projections.
- c. Any application surface such as precast concrete, with excess pinholes, honeycomb, cracks, uneven or porous condition, should be filled up prior to the application.
- d. Any application surface, with laitance, efflorescence, dust, rust, oil grease, curing agent etc. must be removed completely by brushing, sanding or other effective means.
- e. Recheck surface after repair to assure satisfactory condition prior to Bonntile application.

Old Surface

- a. All loose coating on the application surface should be removed by wire brushing, Sanding or other effective means.
- b. Any laitance, efflorescence, dust, rust or oil grease must be removed completely by brushing, sanding or other effective means.
- c. All defective areas, hollow plasters and spoiling concrete must be hacked off.
- d. Defective wall surfaces must be repaired by filling cracks or re-plastering of hacked off portions.
- e. To paint areas must be cleansed by high pressure water jet at 1,500 psi and all surfaces should be of the sound, clean, dry and sufficiently smooth that accepted as an appropriate substrate for the application of Bonntile Products.

Fungus

Remove by high-pressure water jet wash and treated with anti-fungus solutions. Allowed to dry before painting.

Grease

Clean Off with mild detergent and a little solvent. Wash thoroughly to remove all trace.

Application Procedure

- Shake and stir thoroughly to get a complete dispersion of pigment.
- Use standard practice, either by rolling, brush or spraying, to ensure conformance to the specification requirement.
- Drying time may take at least two (2) or eight (8) hours at 10°C-20°C
- Workers, applying in confined areas, are required to wear protection masks and exhaust ventilation should be properly supplied to the confined area.

Precautions in use

Handling and storage

- Do not use near flames
- All workplaces to always have specific ventilating equipment in operation.
- Particular precautions to be taken for good ventilation during application and while drying, and precautions taken to avoid any inhaling of fumes.
- During handling, precautions to be taken to avoid any skin contact and as necessary, gas mask against organic gas or fresh air supplying masks to be worn and also use head towels, wear protective eyeglasses, long sleeved protective gowns, neck protecting towels, protective gloves, etc.
- When coat is spilled, wipe with waste cloths to be kept stored in water filled containers.
- Until final disposal, all waste cloths that have been exposed to coat, hardeners or thinners, and leftover coat, spray dust, etc. for disposal shall be kept doused in water filled containers.
- After handling or application, hands to be thoroughly washed and extensive gargling is advised.
- The handles on the upper part of the tin containers are solely for carrying the tins. Please do not use ropes and hooks on the handles for hanging the tins.
- During storage, containers are to be tightly sealed and stored out of any direct sunlight or any exposure to rain, in a cool, well ventilated area.
- Please store away from any foreign instruction by third parties and out of the reach of children.

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Job Reference

Project	Year
城門之源 Shing Wan Springs, 50A Kung Kok Shan Road, Shatin, N.T.	2018
永祥大廈 Wing Cheung Mansion, 78 Morrison Hill Road, Wan Chai	2017
North West New Territories Refuse Station	2017
CDW Building, 382-392 Castle Peak Road, Tsuen Wan	2017
雲地利台 Ventris Place, 19-23B Ventris Road, Happy Valley	2016
No.80 Robinson Road, Mid-Level	2016
普慶閣 Renovation Works for Po Hing Court, 10 Po Hing Fong, Sheung Wan, Hong Kong	2008
海洋公園 Contract No. CW02, Ocean Park Hong Kong Redevelopment – Asteundin Asia	2008
大圍地鐵站 J02001 – Modification Works at Tai Wai KCRC Switching Compound Substation	2008
葵祥大廈 Proposed External Renovation Works for Kwai Cheung Building, No. 97-111 Wing Fong Road, Kwai Chung	2007
高俊苑 Ko Chun Court, 23 Ko Chiu Road, Yau Tong	2007
嘉成大廈 External Renovation Works for Ka Sing Building, No. 61-67A Shanghai Street, Kowloon	2007
金鳳樓 External Renovation Works for Kam Fung House, No. 100-102 Lai Chi Kok Road, Kln.	2007
崇富洋樓 External Renovation Works for Shung Fu Building, 22-32 Pak Kung Street, Hung Hom, Kowloon	2007
C Wisdom Centre, No. 35-37 Hollywood Road, Central, Hong Kong	2007
荔枝角廈 External Renovation Works for Lai Chi Kok Builidng, 628-632 Reclamation Street, Mongkok, Kowloon	2007
京華園 External Renovation Works for Mandarin Garden, 12 Man Fuk Road, Homantin, Kln	2007
嘉禾苑 External Renovation Works for Glory Heights, No. 52 Lyttelton Road, Hong Kong	2007
望隆大廈 External Renovation Works for Mong Lung House, 8 Mong Lung Street, Shau Kei Wan, Hong Kong	2007
順昌大廈 External Renovation Works for Shun Cheong Mansion, 913-923 Canton Road, Kowloon	2007
康雅園 External Renovation Works for Hong Nga Court, 189 Pik Wan Road, Lam Tin, Kowloon	2007
華寶大廈 Wah Po Mansion, 1 New Praya Kennedy Town, Hong Kong	2007